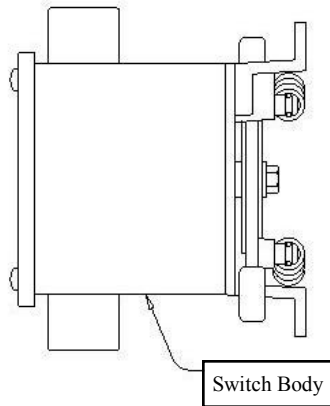
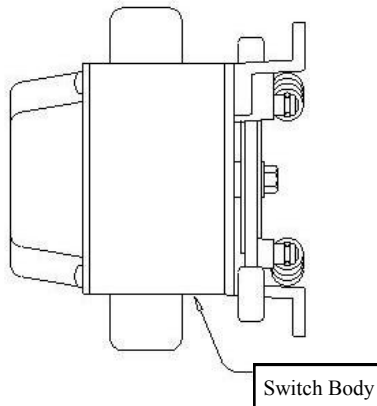


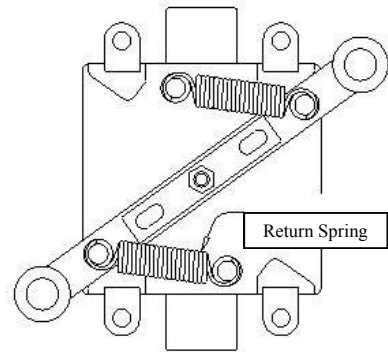
02005-530 Arm Replacement Kit for REES 04945 Switches



SWITCH WITH
PAINTED STEEL BODY
OR
STAINLESS STEEL BODY



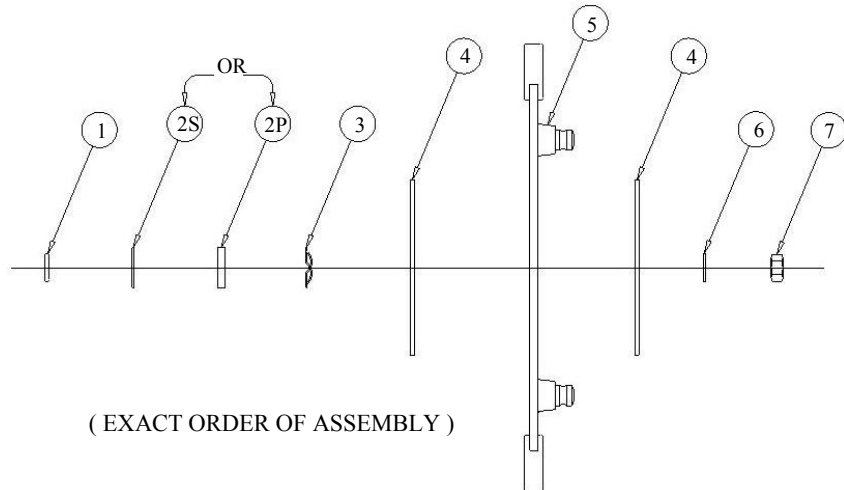
SWITCH WITH
BLACK PLASTIC BODY



BOTTOM VIEW
OF SWITCHES

KIT CONTENTS:

1. O-RING
- 2S. WASHER, THIN
- 2P. WASHER, THICK
3. WAVE WASHER
4. ARM SUPPORT
5. ARM ASSEMBLY
6. WASHER, SMALL
7. LOCK NUT
8. SPRING(S), RETURN



To Disassemble:

- 1. Remove the two (2) Return Springs.
- 2. Remove Locknut, Washer, Arm Assembly, Arm Supports, Wave Washer, Thick OR Thin Washer, and the O-Ring
- 3. Inspect base and shaft for damage or excessive wear.
- 4. DO NOT REMOVE ANY SCREWS FROM THE SWITCH BASE.

To Assemble:

Please REFER to the 'Exact Order of Assembly' in the drawing above.

- 1. Determine if the switch has a steel or plastic body.
- 2. Grease the O-Ring pocket (Silicon grease or equivalent).
- 3. Place the new O-Ring on the shaft (ONLY one).
- 4. Place the proper washer; Thin for steel body OR Thick for plastic body; on the shaft.
- 5. Place the Wave Washer on the shaft followed by one Arm Support; then the Arm Assembly, the second Arm Support, and the Flat Washer.
- 6. Secure all parts with the Lock Nut (Torque to ~25 in. lbs.).
- 7. Assemble the two Return Springs (see bottom view above).
- 8. Operate and Test before placing back in service.

CAUTION

This Arm Replacement Kit

Cat. No. 02005-530

contains parts to fit two
different switch styles.

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Please read and follow

the instructions that are

Printed on the other

side of this sheet.

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